

CONSTRUCTION PRODUCTS REGULATION 2011 DECLARATION OF PERFORMANCE

DoP Number:

DOP.CH.HIN.01

1. Unique identification code of the product-type:

CH040103 ball bearing washered steel butt hinge
CH040104 ball bearing washered steel butt hinge

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:

CH040103 ball bearing washered steel butt hinge
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3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

For use on fire and smoke compartmentation doors and escape route doors, when fitted in accordance with the manufacturer's fitting instructions

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

Lloyd Worrall Architectural Solutions
Unit 11, Attercliffe Common Industrial Estate, Fell Road, Sheffield, South Yorkshire S9 2AL, United Kingdom

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

N/A

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 1

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard.

EN 1935:2002 Notified product certification body No. 1121 performed the determination of the product type on the basis of type testing (including sampling); initial inspection of the manufacturing plant and of the factory production control and continuous surveillance; assessment and evaluation of factory production control; and issued the certificate of constancy of performance of the product.

8. European Technical Assessment:

N/A

9. Declared performance

| Essential characteristics Self closing | Performance | Harmonised technical specification |
|---|---|------------------------------------|
| Initial friction torque with max. door mass 80 kg | 3 Nm | EN 1935:2002 |
| Static load | | |
| Load deformation | Passed with a displacement under load: -lateral not more than 2 mm -vertical not more than 4 mm and a residual displacement after unloading. -lateral 0.18 mm -vertical 0.14 mm | |
| Overload | -no breakage of any hinge leaf, knuckle, barrel or pin nor any cracking or deformation visible to normal or corrected vision -the hinged test element remained connected to the frame | |
| Shear strength | Passed with a lateral and vertical displacement after unloading. not more than 1 mm | |
| Hinges for use on fire-resistant and/or smoke-controls doors; | Grade 1: suitable for use on fire/smoke resistant door assemblies | |
| | | |
| Essential characteristics Durability | Performance | Harmonised technical specification |
| Durability | Passed a 200 000 cycles test with a maximum wear: -lateral 0.06 mm -vertical 0.27 mm with a maximum frictional torque. -after 20 cycles 3 Nm -after the completion of 200000 cycles 3 Nm | EN 1935:2002 |
| Corrosion | Pass Grade 3: 96 hrs | |
| Dangerous Substances Annex ZA3 | The materials in the product(s) do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations. | |

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Mr David Thornton

Category Manager - Architectural Ironmongery

Date of issue: 13/10/2014

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This Declaration of Performance is issued on a standard template provided by the GAI for use in the door and hardware industries. There is no implied endorsement of the content, which is the responsibility of the issuing company.

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